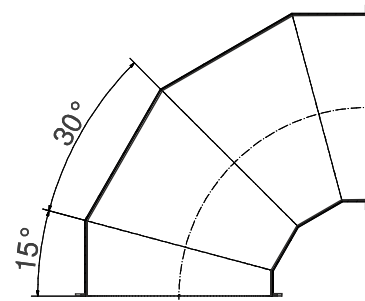


¹⁾ 2 pressed segments 45°



²⁾ 4 lobster back segments:
2 x 30° / 2 x 15°

Pipe diameter tolerance and roundness tolerance to DIN EN 10296-1

Lengths and angles – DIN ISO 2768-1 – Tolerance class V

* 1=powder-coated, 2=galvanised, 3=stainless steel

Pipe	Ø 60	Ø 80	Ø 100	Ø 120	Ø 140	Ø 150	Ø 160	Ø 175
Article-no.	-	1108*339	1110*339	1112*339	1114*339	1115*339	1116*339	1117*339
Ø d	-	78	100	120	136	150	159	174
Ø D	-	92	114	134	151	164	174	189
R	-	80	100	120	125 ¹⁾	150	160 ¹⁾	175
S	-	1	1	1	1,5	1	1,5	1,5
Weight in kg	-	0,35	0,43	1	1,2	0,92	1,55	2
Pipe	Ø 200	Ø 224	Ø 250	Ø 280	Ø 300	Ø 315	Ø 350	Ø 400
Article-no.	1120*339	1122*339	1125*339	1128*339	1130*339	1131*339	1135*339	1140*339
Ø d	200	220	250	277	300	312	350	399
Ø D	215	235	265	292	315	328	365	414
R	200	165 ¹⁾	250	280 ²⁾	210 ¹⁾	315 ²⁾	350 ²⁾	400 ²⁾
S	1,5	1,5	1,5	1,5	1,5	1,5	1,5	1,5
Weight in kg	2,42	2,6	4	5	5	6,2	8	10
Pipe	Ø 450	Ø 500	Ø 560	Ø 630	Ø	Ø	Ø	Ø
Article-no.	1145*339	1150*339	1256*339	1263*339	-	-	-	-
Ø d	449	499	558	628	-	-	-	-
Ø D	464	514	574	644	-	-	-	-
R	450 ²⁾	500 ²⁾	560 ²⁾	630 ²⁾	-	-	-	-
S	1,5	1,5	2	2	-	-	-	-
Weight in kg	13	16	26	23	-	-	-	-

Denomination:

Bends 90°, R=1D

Date: 06/24

Datasheet-no. 4/2

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